



Goodwin

200 mm HN2B 112kW 50Hz
SUBMERSIBLE SLURRY PUMPS

NUMBER ONE FOR RELIABILITY, STRENGTH & ENDURANCE



TECHNICAL DATA SHEET

Snorkel

Xtreme

wheelwash

GLOBE

SUMMIT

Goodwin

Gallagos

Chevrolet

KLARIVISION

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SUBMERSIBLE SLURRY PUMPS

Goodwin submersible pumps have been manufactured since 1982 and are recognised as market leaders in terms of performance and reliability. The pumps have been continually developed over 4 decades resulting in machines that can perform in the most demanding environments.

Standard Engineering Features

- Single piece cast iron motor housing to enhance rigidity and reduce wear
- 3 phase electric motor runs in oil bath to lubricate and cool the motor parts
- Cooling assisted by the pumped fluid passing through the pump body
- Twin volute casing design to reduce rotational imbalance and increase lifetime of bearings and seals
- Rotating inducer creates hydrodynamic shock waves to re-suspend settled particles beneath the pump inlet
- Carefully chosen wear resistant materials to maximise service lifetime
- Single stage, open vane impeller
- Precision bearings
- Non pressurised mechanical seal

Applications

- Open pit mine dewatering
- Mine tailings recovery and reprocessing
- Minerals processing - separation, purification, concentration
- Power plant ash removal and cleaning
- Lagoon dredging and silt removal
- River water and dam desilting
- Harbour and dry-dock cleaning
- Steel slag transport
- Rolling mill scale and metal cutting swarf transport
- Sewage and waste transfer

Pump Performance

Design fluid handled	Slurry
Maximum fluid SG	1.5 kg/l
Maximum fluid solids content	40 % by weight
Maximum particle size	40 mm
Maximum fluid temperature	90 °C
Recommended pH range	4-10
Weight (excluding cable)	2510 kg
Outlet diameter	200 mm
Maximum flow	800 m ³ /hr
Maximum head	53 m (5.2 bar)
Impeller diameter	580 mm
Impeller tip speed	29 m/s
Peak efficiency	52 %
Maximum submergence depth*	28 m
Shut off head at maximum pump speed	53 m

* as standard, can be deeper if required

Electrical Data

Motor type	Vertical, oil filled, squirrel cage induction
Frequency	50Hz
Phase	3
Motor rating	IEC 60034-1
Protection class	IP68
Starting method	Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available
Power	112 kW
Speed	960 rpm - 6 pole
Number of starts per hour	10
Voltage variation	± 6%
Voltage imbalance between phases	Max 2%
Insulation class	H (180°C)
Motor overload factor	1.87
Duty rating	S1
Efficiency class	IE exempt (integral with pump)
Oil type	Mineral uninhibited to IEC 60269 (04)
Standards complied with	IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37
Noise level at 1m when not submerged	78 dB
Motor efficiency	90%





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Electrical Data

Voltage	Rated power (kW)	RPM	Rated (full load) Current (A)	Inrush Current Soft Start (A)	No Load Current (A)	Power Factor cos ϕ (full load)	Power Factor cos ϕ (75% load)	Power Factor cos ϕ (50% load)	Recommended Over Current Protection (A)
380	112	960	210	735	52	0.91	0.82	0.81	400
415	112	960	190	665	48	0.91	0.82	0.81	400
525	112	960	150	530	39	0.91	0.82	0.81	350
660	112	960	120	420	30	0.91	0.82	0.81	300
1000	112	960	80	280	23	0.91	0.82	0.81	300

Materials

Pump body castings	SG Iron
Impeller	Tungsten carbide coated NiHard
Casing	NiHard
Wear plate	Tungsten carbide coated NiHard
Inducer	Tungsten carbide tiled and coated hardened stainless steel
Shaft	Martensitic stainless steel
Mechanical seal	Stainless steel and silicon carbide
O-rings	Nitrile rubber
Fasteners	Stainless steel

Coating System

Surface preparation	Class 2.5
Undercoat	Two component high build epoxy coating. 125 μ m thickness (typical).
Top coat	Acrylic polyurethane high gloss. 50 μ m thickness (typical). Yellow to RAL 1003 / BS4800 08-E-51.

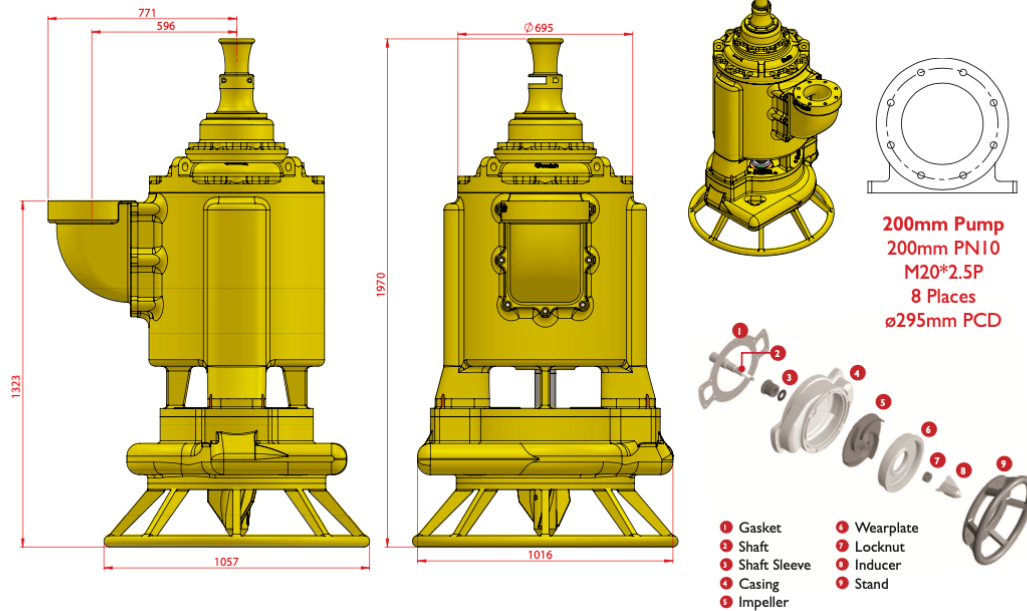
Other Data

Recommended cable	Heavy duty 70mm ² 3 phase + earth copper cored cable with black chlorinated polyethylene (CPE) rubber sheathing. To standard EN 50525-2-21. Voltage rating 750V. Outer sheath is oil resistant to IEC 60811-404, flame resistant to IEC 60332-1-2. Maximum external diameter 46.7mm. Weight 4.2kg/m. Note: alternative cable can be supplied in specific regions, please contact your local supplier for details		
Recommended lifting chains	Length: 0.6 m	Material: Steel	SWL: 3200 kg
Hose connection	Outlet flange configuration	200mm PN10 M20*2.5P 8 Places ϕ 295mm PCD	
Cable gland	Material	Nickel plated brass (stainless steel optional)	
	Specification	BS6121:Part 1:1989	
Control panel	Rating	IP65	
	Weight	108kg	
	Description	Provides voltage, earth leakage and phase imbalance protection. Automatic Operation using timers and float switch. Note float switch not included. Soft start as standard.VSD and DOL optional.	

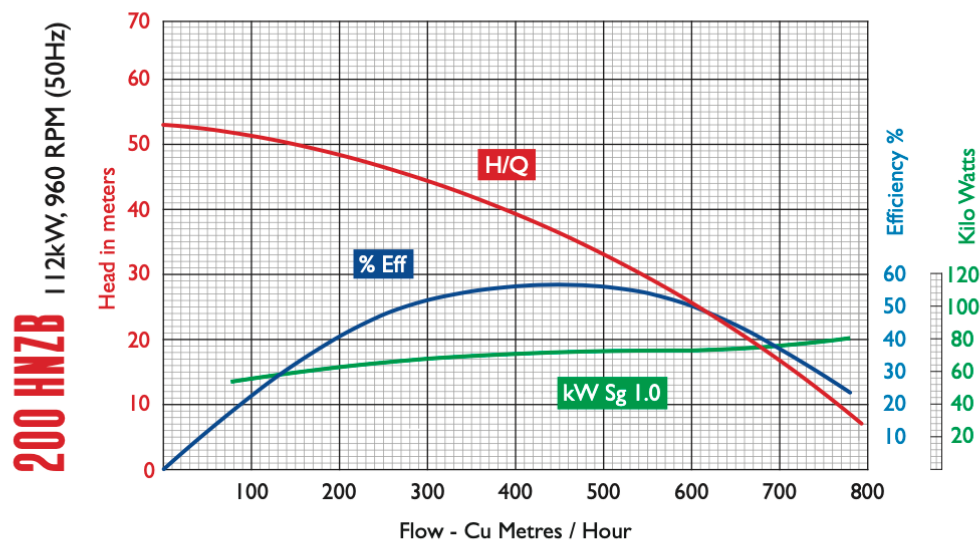


Weights & Dimensions

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Pump Curve



All pump designs and information is subject to upgrade and revision.

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